

# Introduction

### Prof. Alfredo Liverani

## ALMA MATER STUDIORUM – University of Bologna

The University of Bologna takes part into more then 100 research projects, considering only those connected with Horizon 2020, promoting scientific research in different fields.

### Italy

### **DIN – Department of Industrial Engineering**



Projects Research Projects - Horizon 2020 Unibo Projects under 7th Framework Programme Unibo Projects POR FESR 2014-2020 (in Italian Tecnopoli Project Unibo Projects - Other International Programmes Unibo research funded by Telethor

The Department of Industrial Engineering is active in Aerospace, Biomechanics, Design and Methods, Flight mechanics, Fluid dynamics, Industrial application for plasmas, Mechanical plants, Mechanics of Machines, Machine design and construction, Technologies and manufacturing systems.

The group of Design and Methods is involved in Optimization Algorithms for solid modeling, Artificial Intelligence techniques in the mechanical and aerospace field, Design of mechanical and aerospace systems, Virtual Reality, Modeling and Simulation, Rapid Prototyping and 3D Printing.

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#### ALMA MATER STUDIORUM ~ UNIVERSITA DI BOLOGNA

IL PRESENTE MATERIALE È RISERVATO AL PERSONALE DELL'UNIVERSITÀ DI BOLOGNA E NON PUÒ ESSERE UTILIZZATO AI TERMINI DI LEGGE DA ALTRE PERSONE O PER FINI NON ISTITUZIONALI



he traditional manufacturing process



he hybrid manufacturing proc

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# **Project Idea**

## Advanced technologies assessment for optimized Train body components

### TOPICS

- Hybrid composite material: best performance assessment between different materials ( 2 fibers 1 matrix).
- Non conventional modelling optimization.
- Hybrid 3D manufacturing: additive and subtractive adaptive combination for optimised manufacturing.
- Anthropomorphic arm to best orient fiber deposition.
- Large dimension pieces' manufacturing.

### **Brief Project Description**

The proposal will be centered on the design and development of innovative train components by means of optimized modelling and enhanced composite materials. High performance train body configurations will be simulated and tested.

### PARTNERS SOUGHT

- Composite technology experts
- Train body manufacturers
- Railway transport system operators





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# Expertise 1. Advanced hybrid composite materials

- Carbon: The thickness of such element is reduced. The fibers of carbon are assisted from the Flax fibers.
- Flax: It increases notably the moment of inertia of the laminate increasing its stiffness. Its elongation allows the fibers noblest to answer to the best to the actions of load static and not.



 Basalt: This material acts as link for the two others.

The basalt perfectly fits the matrix.

It has a strong performance of resistance to the usury and to aggressive environments. Overall, its introduction has been thought for the high fireproof performance.

- High percentage of natural material
- High capacity to absorb local damage
- Remarkable flexibility
- Use in aggressive environments
- Excellent response to fatigue loads
- Introduction in aggressive and abrasive environments
- ➤ High fireproof
- High stress and strain resistence;
- Low thermal, electrical and acoustic conductivity;
- electromagnetic transparency;
- Low production energy required;
- Fully recyclable.



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## Expertise 2. Enhanced hybrid manufacturing processes



- ✓ Additive and subtractive adaptive manufacturing process
- ✓ Oriented fiber deposition
- ✓ Antropomorph arm
- ✓ Pre-determined layering
- ✓ Component separation for dismantling (sustainability)



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# Expertise 3. Non conventional optimization methods



- Innovative System Design and Development
- Multiobjective optimization
- ✓ Very high variables number analisys
- ✓ Minimized computational time











## **Cellular Automata**



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